

Sustainability and Remediation

November 13, 2006

Wilmington, Delaware

Integrating sustainability with remediation recognizes that remedial actions can have substantial off-site impacts and that it is possible to distinguish between and select remedial actions based on sustainability. This meeting was formed to bring together various stakeholders in remediation—industry, government agencies, environmental groups, consultants, and academia—to develop the ability to use sustainability concepts in decision-making. Individuals from these stakeholder groups were invited to the meeting, and those individuals that participated are listed below (teleconference attendees are noted by asterisks and appear at the end of the listing). Participant contact information is provided in Attachment 1.

Dave Ellis (meeting host), DuPont
Mike Rominger (meeting facilitator), DuPont
Kathy Adams (meeting recorder), Writing Unlimited

Brandt Butler, URS Corporation
Jim Cummings, EPA
Stephanie Fiorenza, BP
Rich Galloway, Honeywell
Mark Harkness, GE
Dave Major, GeoSyntec Consultants
John McAuliffe, Honeywell
Gene Peck, URS Corporation
Dick Raymond, Terra Systems
Dawn Rittenhouse, DuPont
Sheryl Telford, DuPont
Dan Watts, New Jersey Institute of Technology

Janice Barber*, Dow Chemical Company
Bob Boughton*, California EPA
Paul Hadley*, California EPA
Lawrence Houlden*, Archon
Stella Karnis*, Canadian National
Janine MacGregor*, NJDEP
Eric Petrovskis*, GeoSyntec Consultants

Meeting Opening

The meeting began with a roll call of attendees. Mike Rominger (DuPont meeting facilitator) read an anti-trust statement and discussed meeting logistics. Prior to the meeting, export control compliance was verified.

The meeting began with a short presentation from Dawn Rittenhouse (DuPont Director of Sustainability) outlining her company's stake and recent corporate efforts in sustainability. Dawn presented a brief history of DuPont, the legacy challenges resulting from past manufacturing operations, the company's core values, and vision. She also presented the

company's progress to date in reducing its environmental footprint by de-linking production and emissions/pollution. Dawn detailed the sustainability goals that DuPont announced in October 2006. Dawn's presentation is included as Attachment 2.

Dave Ellis (DuPont) gave the opening remarks, focusing on the diversity of the group as well as its power when working together. He concluded by asking participants what the group needed to do to get the full potential of what sustainability offers.

Participants then introduced themselves and answered the question "What would Captain Kirk report back to StarFleet Command regarding remediation activity on Earth?" Responses were varied and focused on the need for both more resources and improvements in technology selection, the length of time required to achieve remediation, and the lack of efficient investment in soil and groundwater cleanups.

Role of Sustainability in Remediation

Dave Ellis (DuPont Corporate Remediation Group) presented his company's current view of the role of sustainability in remediation (see Attachment 3 for the presentation). DuPont defines sustainable approaches as those that achieve at least one of the following:

- ❑ Minimize or eliminate energy consumption or the consumption of other natural resources.
- ❑ Reduce or eliminate releases to the environment, especially to the air.
- ❑ Harness or mimic a natural process
- ❑ Result in the reuse or recycling of land or otherwise undesirable materials.

Three case studies of previously implemented sustainable remedial actions were presented: (1) use of a windmill to power a soil vapor extraction system in New York, (2) use of slag to remediate arsenic-contaminated soil in Indiana, and (3) use of scrap iron and gypsum from a wastewater treatment plant to treat metals in groundwater in Delaware. Dave discussed each of the case studies, describing how each remedial solution was sustainable.

Dave then presented an example sustainability analysis for four types of remedies: bioremediation (green dots on slides), construction (e.g., excavation and off-site disposal) (pink dots on slides), pump and treat (blue dots on slides), and miscellaneous in situ approaches (e.g., surfactant flushing) (orange dots on slides). The cleanup costs of these remedies were plotted versus carbon dioxide emissions, water loss, and exposure hours. Discussions during this presentation focused on risk issues (e.g., determining the level of cleanup necessary with detection limits continuing to decrease) and other aspects of the decision-making process (e.g., societal value, implementability).

Sustainability Estimation Tool

Brandt Butler (URS Corporation) presented a sustainability estimation tool currently being used by DuPont to evaluate and compare sustainability indicators to the degree necessary to choose between potential remedial actions (see Attachment 3 for the presentation). He began by presenting a conceptual framework for the analysis wherein remediation project data (i.e., "known" data such as size, volume, quantity) are input along with potential remedial options to calculate sustainable metrics. Based on these calculations, the relative merits of the remedies are assessed. This conceptual framework was applied to two case studies: a landfill in Pennsylvania and a hypothetical site. Sustainability metrics for each potential technology were calculated

based on the known site characteristic data for both case studies. Participants discussed the tool and some of the implementation issues associated with it. All agreed that it was a good starting point to including sustainability concepts in the remedy selection process.

Open Discussion

The open discussion portion of the meeting began with general agreement that sustainability in remediation is a valid concept and one worth working on implementing, but one with many obstacles. Discussions throughout the day and during the open discussion portion of the meeting can be categorized into the key issues listed below. A longer listing of key issues was identified at the meeting; the list below combines related issues together and focuses only on those issues that participants identified as important.

- ❑ **Regulatory Support and Application**
Discussion of this issue revolved around the necessity of obtaining regulatory support in order to effectively apply the concept of sustainability in remediation. Participants agreed that achieving regulatory support would require a change in the current thought process. Participants from regulatory agencies responded that if the approach is protective of human health and the environment and does not slow the cleanup process, it would receive their support. Key questions associated with this issue were discussed and focused on how to tack sustainable concepts onto the current site cleanup structure (e.g., perhaps adding sustainability to the nine criteria associated with feasibility studies).
- ❑ **Public Involvement and Perspectives**
Discussion of this key issue revolved around ensuring that environmental groups and other nongovernment organizations are involved in this effort so that all perspectives are integrated in the process. Group consensus was that without environmental group input and support, future efforts would be diminished. With their involvement, differences in perspectives could be identified and addressed. The idea would be to have resolution that incorporates local and regional perspectives without losing the global perspective of sustainability. Action items were developed to recruit participants from these stakeholder groups (see “Path Forward” section).
- ❑ **Economic Incentives**
Discussion of this key issue revolved around the necessity of providing economic incentives (e.g., tax credits, climate exchange) to encourage the use of sustainable concepts in remediation. Some participants agreed that the development of economic incentives would make or break turning the idea of sustainability into a reality. Economic incentives would encourage industry and government to transform their thinking process and consider new technologies or a combination of technologies for a particular site. This, in turn, would spur greater innovation in technology development.
- ❑ **Metrics**
Discussions of this key issue revolved around the need to develop metrics for sustainability in remediation and to determine how to begin the process. Discussions focused on the uncertainty of what to measure, how to obtain measurements, and how to document and verify measurements. It was noted that differing perspectives of stakeholders would lead to different metrics and that some type of standards were

needed. Discussion topics included temporal issues, sensitivity analysis, and uncertainty. The key issue of metrics was identified as a potential topic at the next meeting.

❑ Financial Models

Discussions of this key issue revolved around the need to develop new financial models to evaluate sustainable remedies. The concept of sustainability in remediation involves a new style of economic analysis.

Path Forward

The following path forward items were identified at the meeting and distributed to meeting participants via e-mail on November 21, 2006:

1. Meeting participants who are interested in continuing to work on integrating sustainability with remediation should communicate with their management about the effort and send relevant information regarding their company's sustainability perspectives to Dave Ellis by December 11, 2006. These perspectives will be used to help ensure that all perspectives are represented. Responses will be compiled and shared before the next meeting.
2. The next meeting will be held in Wilmington, Delaware in January 2007. The group will be surveyed to determine a specific meeting date. A draft agenda based on feedback from the November 2006 meeting will be circulated. Active feedback and suggestions are encouraged.
3. The team believes that environmental group participation is imperative to gain additional sustainability perspectives and input on the priorities identified in the November meeting. A "volunteer" will be recruited to encourage interested environmental group members to participate in the January 2007 meeting.
4. Dave Ellis volunteered to coordinate development of a glossary of terms in order to provide a framework to guide future discussions. Participants are asked to send Dave a list of terms that need to be defined (and, if possible, suggested definitions) by December 11, 2006. A draft glossary will be shared before the next meeting.
5. Dave Ellis will circulate several DuPont sustainability estimation tools to those who will commit to providing a peer review of them. The peer review should address whether the concept of these estimation tools seems appropriate and whether the tools are designed at a useful level of detail. Suggestions for improvements to the specific tools shared are also encouraged. Please e-mail Dave directly if you are willing to provide a peer review.
6. After the January meeting and assuming the group wants to continue its efforts as a group, a working mission and vision statement will be developed. Participants should consider what might be included in such statements.

Attachment 1
Participant Contact Information

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Name	Organization
Dave Ellis	DuPont
Mike Rominger	DuPont
Kathy Adams	Writing Unlimited
Brandt Butler	URS Corporation
Jim Cummings	EPA
Stephanie Fiorenza	BP
Rich Galloway	Honeywell
Mark Harkness	General Electric
Dave Major	GeoSyntec Consultants
John McAuliffe	Honeywell
Gene Peck	URS Corporation
Dick Raymond	Terra Systems
Dawn Rittenhouse	DuPont
Sheryl Telford	DuPont
Dan Watts	New Jersey Institute of Technology
Janice Barber	Dow
Bob Boughton	California EPA
Paul Hadley	California EPA
Lawrence Houlden	Archon
Stella Karnis	Canadian National
Janine MacGregor	NJDEP
Eric Petrovskis	GeoSyntec Consultants

Attachment 2
DuPont Sustainability Goals

Sustainability: A Competitive Edge?

Dawn Rittenhouse
Director, Sustainable Development



The miracles of science™

DuPont in 1802



100 employees

1 site

1 country

1 product

12 customers

DuPont in 2006

60,000 employees

210 sites

70 countries

~ 500,000 SKU's

> 400,000 customers

\$36 billion investment

\$27 billion revenue

Core Values

Safety and Health

Environmental
Stewardship

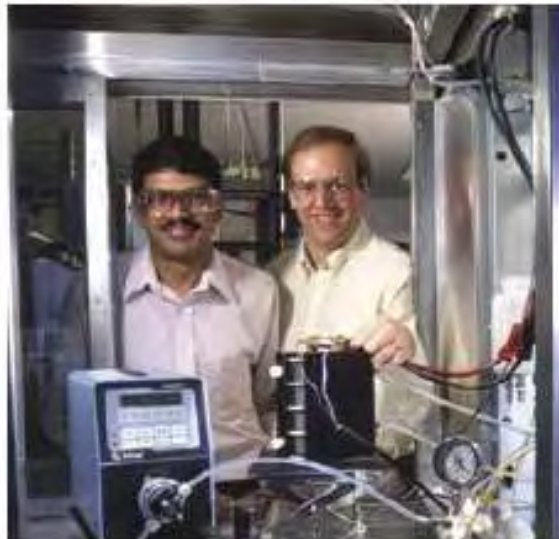
High Ethical
Standards

Respect for People

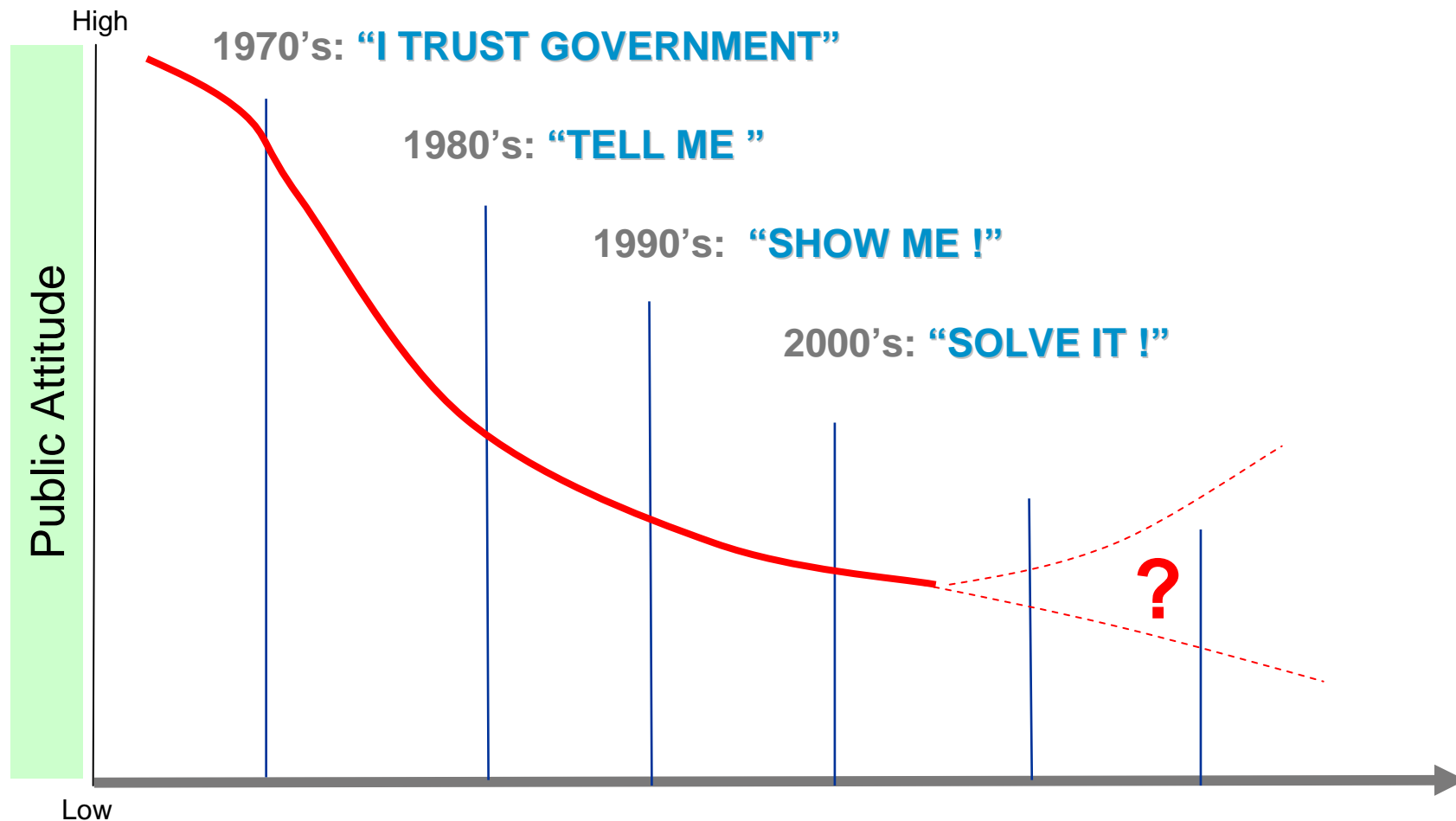


The Vision of DuPont

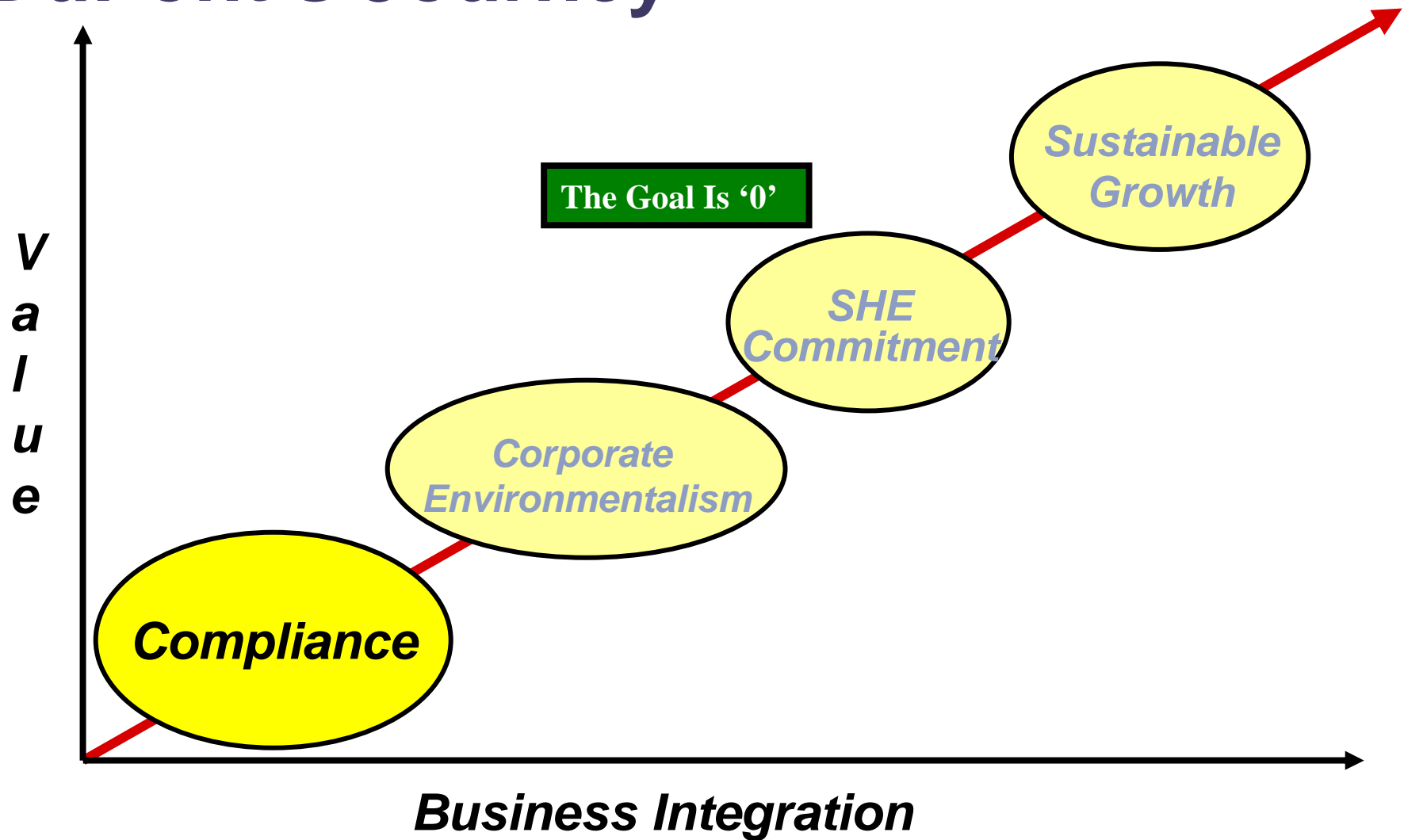
To be the world's most dynamic science company,
creating sustainable solutions essential to a better,
safer, healthier life for people everywhere.



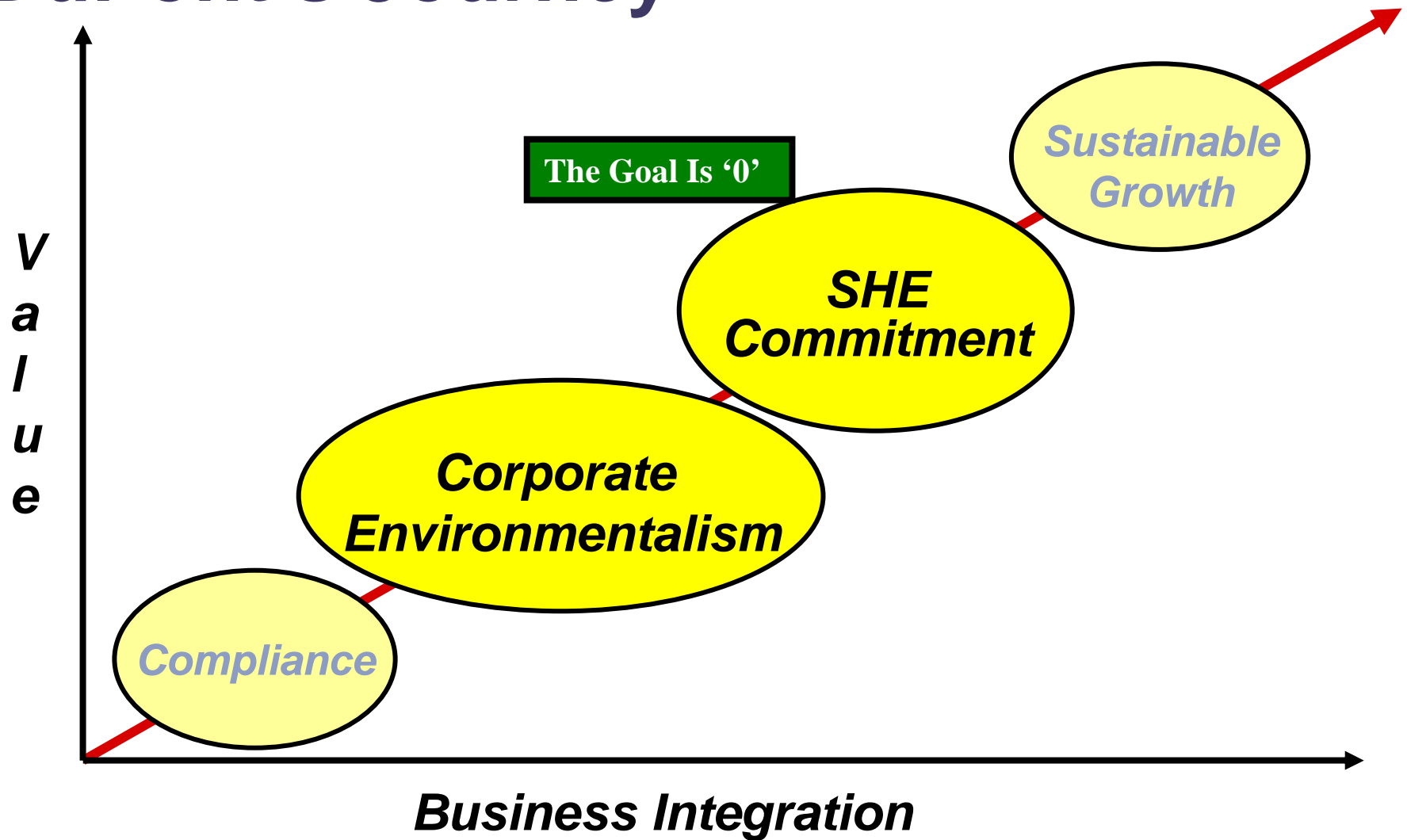
Stakeholders Perception



DuPont's Journey



DuPont's Journey



Progress to Date

Reduced Footprint

1990 to Present

Safety & Health

World Leader

Major Incidents

90% Reduction

Air Toxics

75% Reduction

Air Carcinogens

92% Reduction

Hazardous Waste (Dry)

44% Reduction

U.S. TRI “Releases”

77% Reduction

GHG Emissions

72% Reduction

Production increased ↗ 40% during this period

Reducing DuPont's Footprint

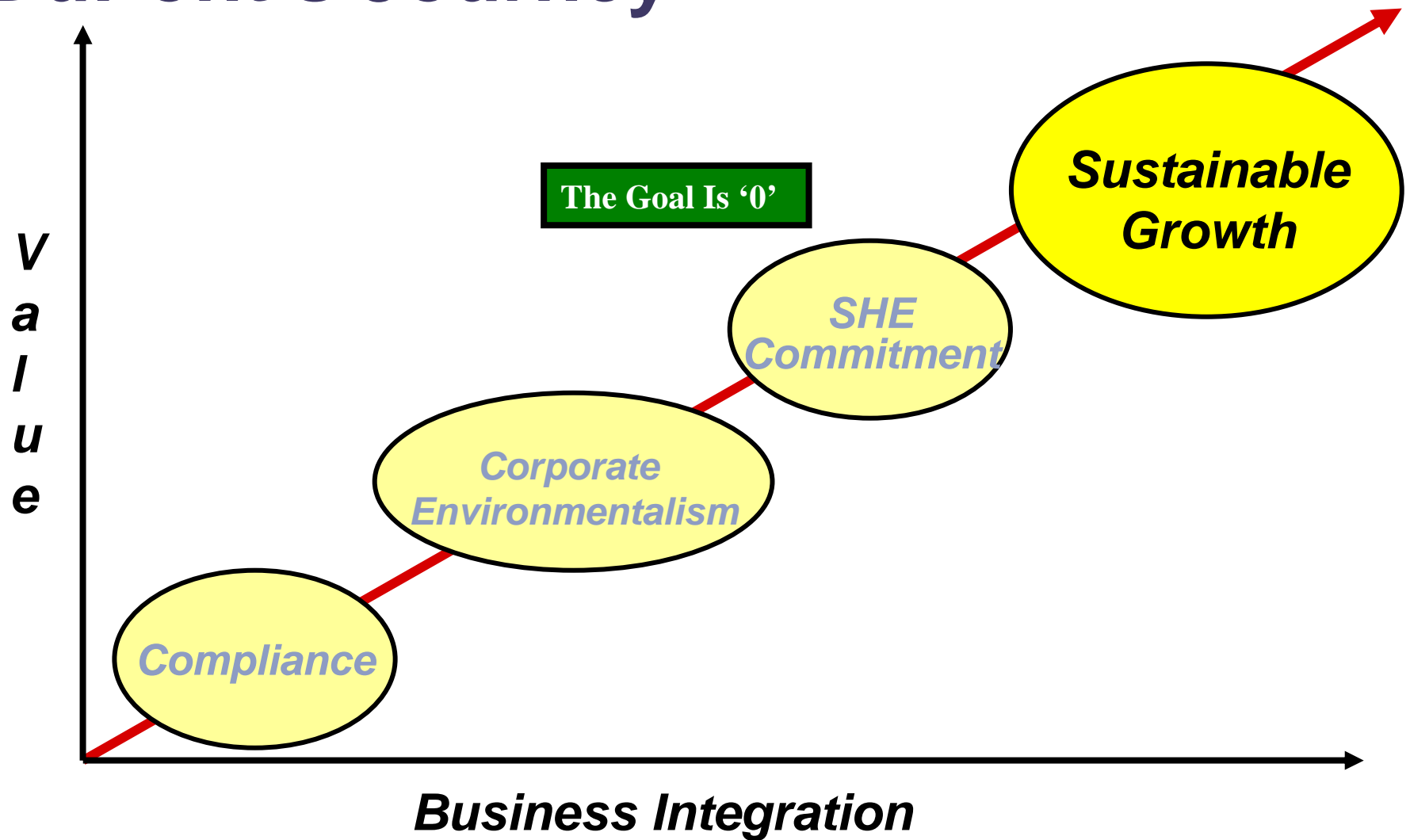
2015 Goals

- Greenhouse Gas Emissions
- Water Conservation
- Fleet Fuel Efficiency
- Air Carcinogens
- Independent Verification

2010 Goals

- Energy flat with 1990 – currently down 7%
- 10% renewable energy at cost competitive with best available fossil fuels – currently around 5.5%

DuPont's Journey



2015 Goals – Serving the Marketplace

- **Environmentally Smart Market Opportunities from R&D Efforts**
- Products that Reduce Greenhouse Gas Emissions
- Revenues from Non-Depletable Resources
- Products that Protect People

Market Opportunities



Nomex® in
windmills



Tyvek® Housewrap



Fuel Cells

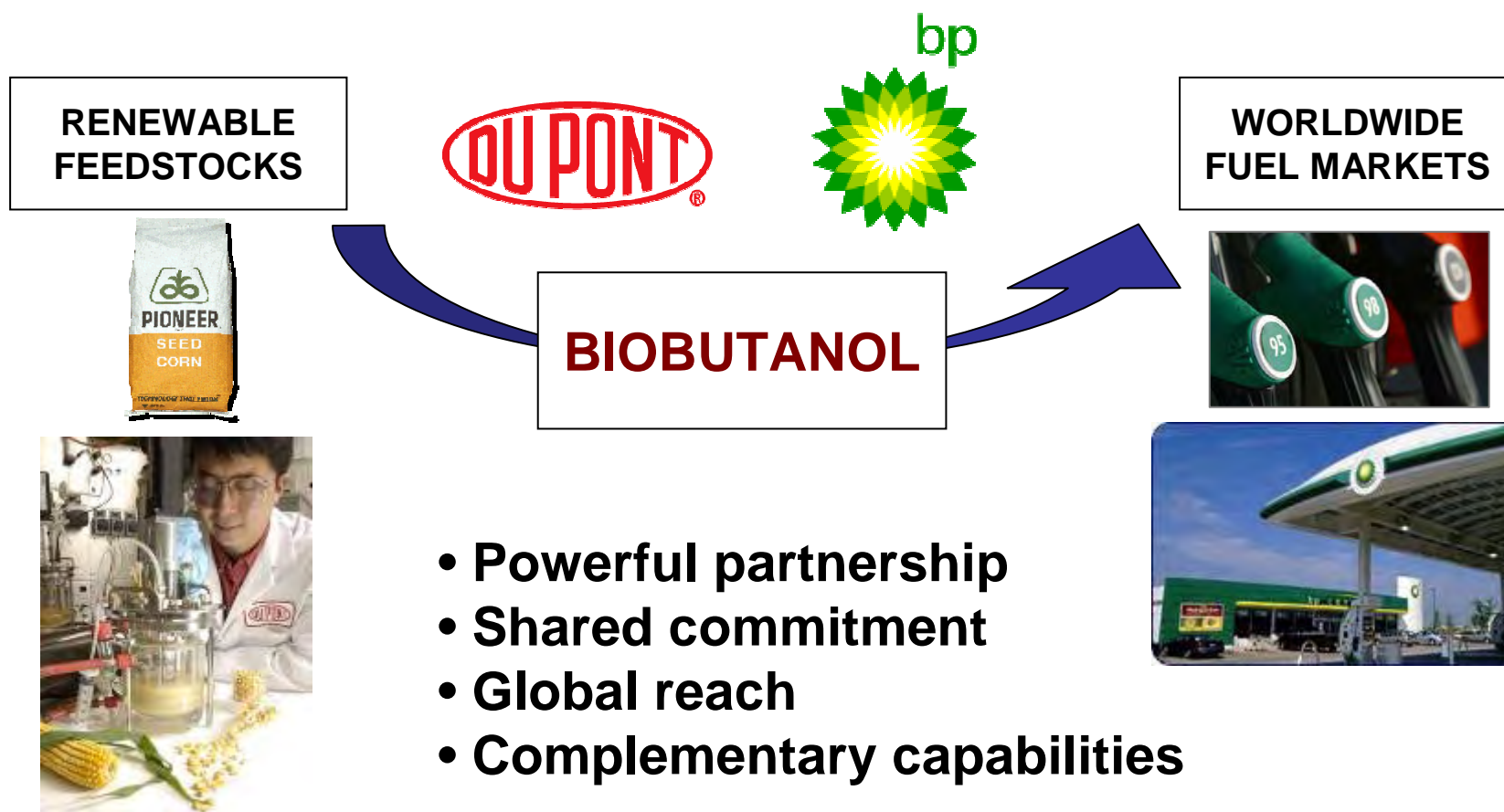


2015 Goals – Serving the Marketplace

- Environmentally Smart Market Opportunities from R&D Efforts
- **Products that Reduce Greenhouse Gas Emissions**
- Revenues from Non-Depletable Resources
- Products that Protect People

DuPont - BP Biofuels Partnership

Biobutanol Development & Launch



DuPont Refrigerants Vision— The Science of Cool™



We will use our science and technology, market knowledge and global reach to provide sustainable materials and solutions to enhance personal comfort; enable food preservation; improve industrial processing and reduce environmental footprints.

Next Generation Refrigerants & Cooling Technologies

Mobile A / C



Stationary A / C



Stationary Refrigeration



Refrigerant
Fluids

Emission Reducing
Seal Technologies &
System Monitoring

Lubricants
&
Secondary Fluids

Not in Kind
Cooling
Technologies



2015 Goals – Serving the Marketplace

- Environmentally Smart Market Opportunities from R&D Efforts
- Products that Reduce Greenhouse Gas Emissions
- **Revenues from Non-Depletable Resources**
- Products that Protect People

Bio-PDO™ and Sorona® Commercialization

TATE & LYLE

Loudon Site
Feb. 2006

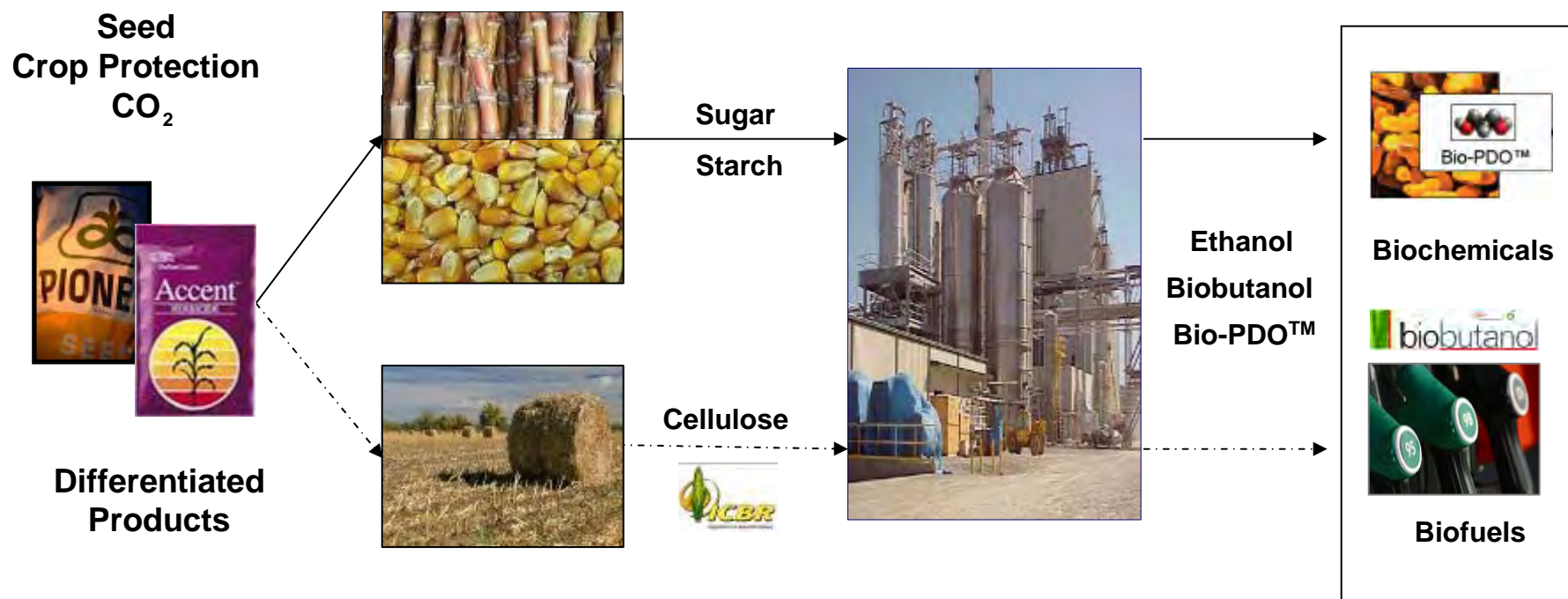


SMARTSTRAND
made with DuPont Sorona® polymer



DuPont Biorefinery Value Chain

Carbohydrates to Fuels & Chemicals



2015 Goals – Serving the Marketplace

- Environmentally Smart Market Opportunities from R&D Efforts
- Products that Reduce Greenhouse Gas Emissions
- Revenues from Non-Depletable Resources
- **Products that Protect People**

Kevlar®

- 40 years of protection
- High-performance auto tires, gloves, chaps and helmets
- Has saved the lives of 3,000 police and security officers





The miracles of science™

Attachment 3
Role of Sustainability in Remediation and
Sustainability Estimation Tool



DuPont's Work on Sustainability in Remediation

David Ellis
DuPont Engineering

Brandt Butler
URS Diamond

November 13, 2006

Why Did DuPont Invite You Here Today?

- To address the question: “How might we make better remediation decisions that include the sustainability perspective?”
- To learn from different perspectives and experiences
- To enlist your help
- To learn from different perspectives
- To learn what others are doing in this area



Discussion Structure

The Case for Remediation Sustainability – Dave Ellis

Remediation Sustainability – Brandt Butler

- Methodology
- Examples
- Site X

DuPont's Path Forward – Dave Ellis

Open Discussion



Some Observations on Cleanups

Cleanups consume large amounts of money, time, and resources and accomplish little risk reduction

Few cleanup technologies work. Those do not work in a lot of places

Science tells us that cleanup rates are limited by diffusion and desorption, some cleanups take centuries

Cleanups emit CO₂ and other greenhouse gasses, send a lot of material to landfills, occupy substantial number of worker hours, etc., etc...

Dirt is constantly being buried and permanently lost in landfills. Why?

Surely we can do better!

Sustainability and Cleanup Methods

DuPont is trying to learn how we can connect sustainability and remediation

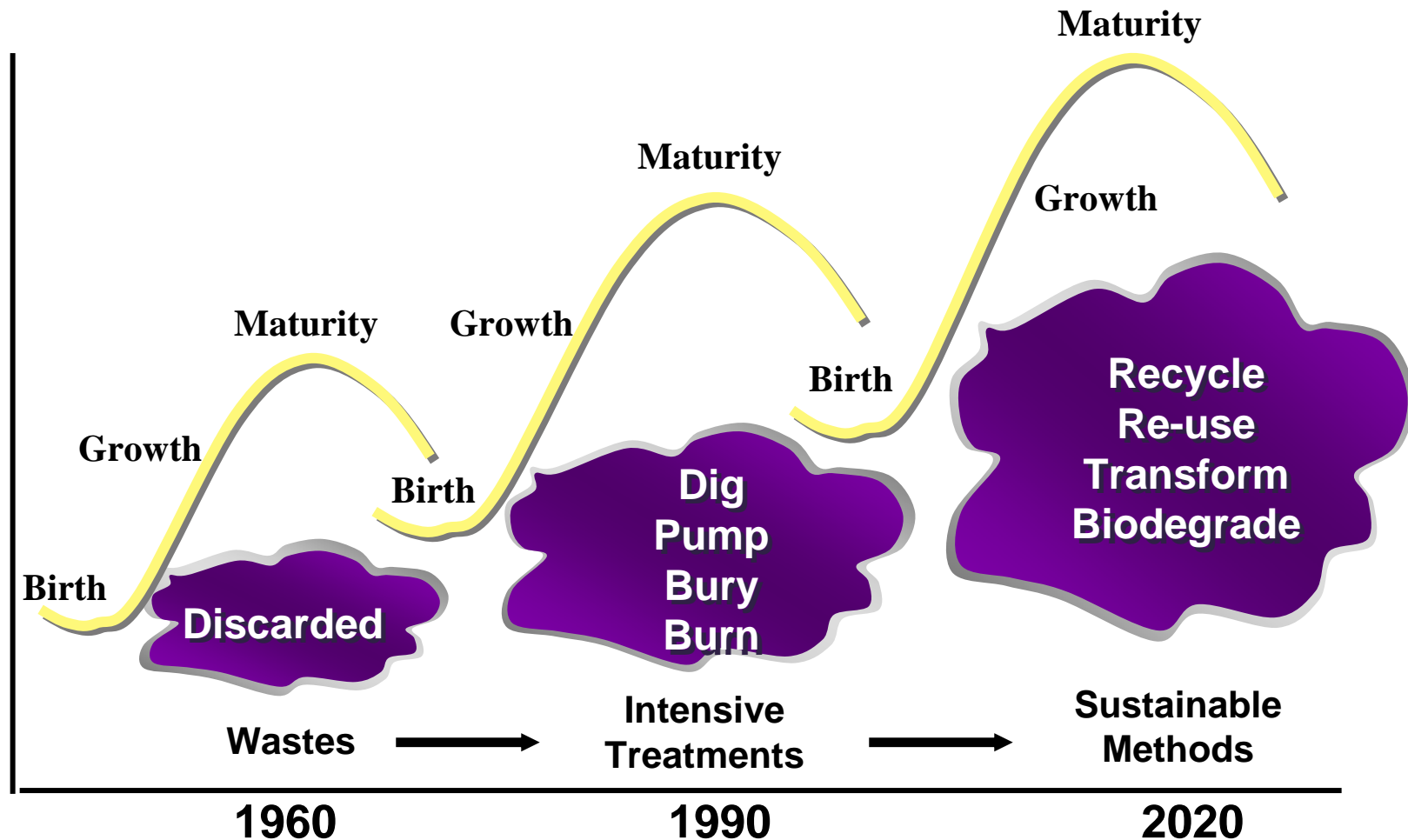
If a cleanup will take centuries, DuPont wants to be certain to use the most sustainable methods we can identify, and suggests that more sustainable cleanup methods should be given priority.

Selecting a sustainable remedy considers: protecting HH&E, global warming, recycling, resource preservation, waste generation, safety, etc...

However, without a common language or system of measurement, these claims will be confusing.



How Can We Transform Our Thought Process?



DuPont's Earlier Sustainability Actions

We emphasized using recycled materials to build remedies

We substituted wastes for reagents in building cleanups

Three examples which won awards:

Ferdula, NY – Wind powered remediation

East Chicago, IN – slag to clean up arsenic

Newport, DE – iron grinding chips, gypsum from WWT



Wind Powered Remediation



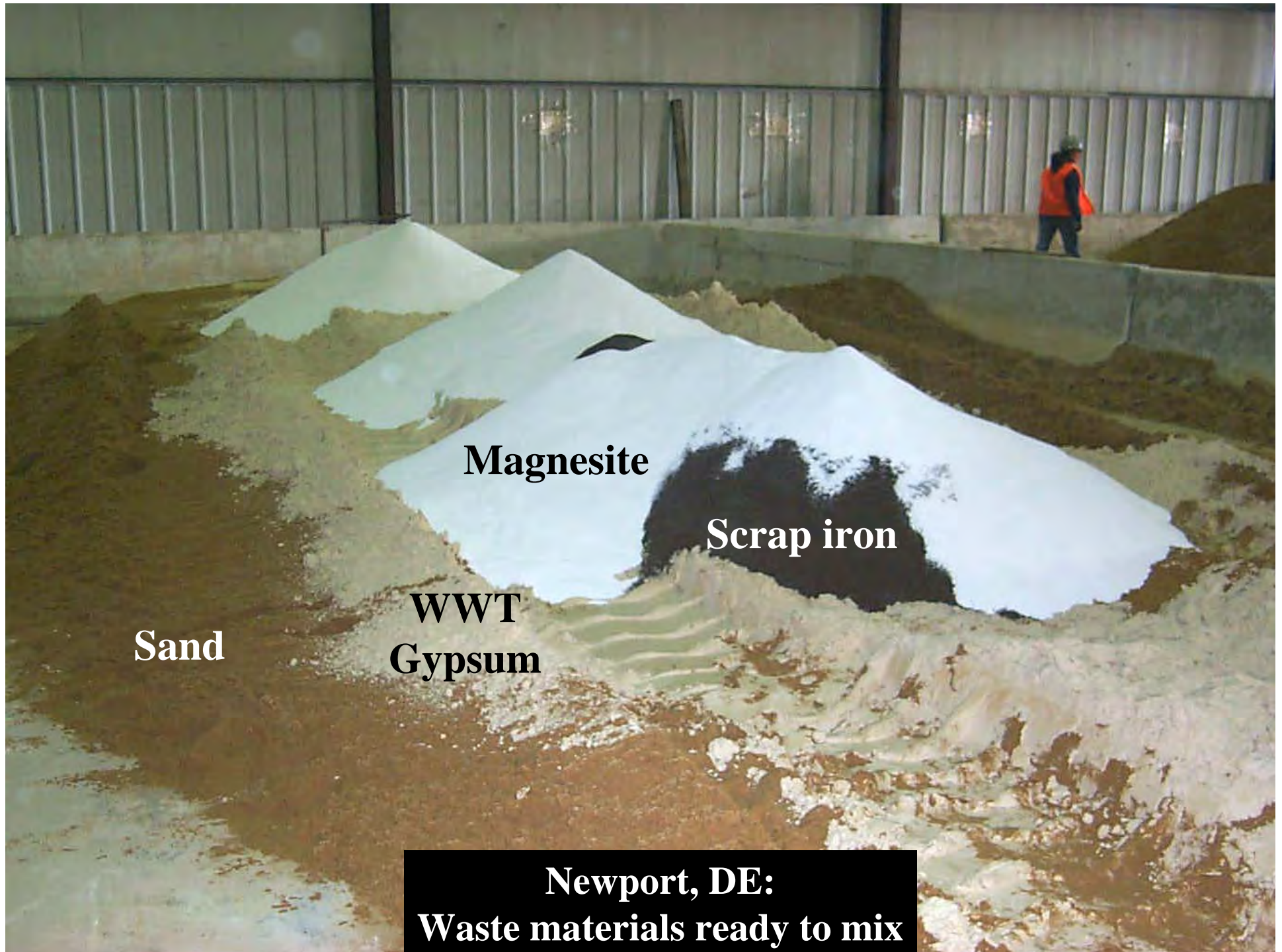


A 30' x 2,200' trench with 43,000 tons of slag cleans up arsenic



The finished cleanup No moving parts, no arsenic





**Newport, DE:
Waste materials ready to mix**



Newport, DE - The finished remediation

Sustainable Remediation Principles

Our working concepts:

DuPont, in fulfilling its obligation to remediate sites to be protective of human health and the environment will embrace sustainable approaches to remediation that provide a net benefit to the environment.

To the extent possible, these approaches will:

- Minimize or eliminate energy consumption or the consumption of other natural resources;
- Reduce or eliminate releases to the environment, especially to the air
- Harness or mimic a natural process;
- Result in the reuse or recycling of land or otherwise undesirable materials.



Two Characteristics Types of Sustainable Remedies

Remedies that permanently eliminate a contaminant from soil, water, air volumes, e.g.

- Soil washing
- Oxidation/reduction
- Biodegradation

Remedies that provide other “green” benefits relative to other remedies, e.g.

- Lower CO₂ production
- Use renewable resources
- Designed and operated to optimize long-term net environmental benefits

These approaches are not mutually exclusive

Thinking Differently About Cleanups

Similar to life cycle analysis

Understand each major task

Define the major inputs and outputs

Think resources instead of contaminants

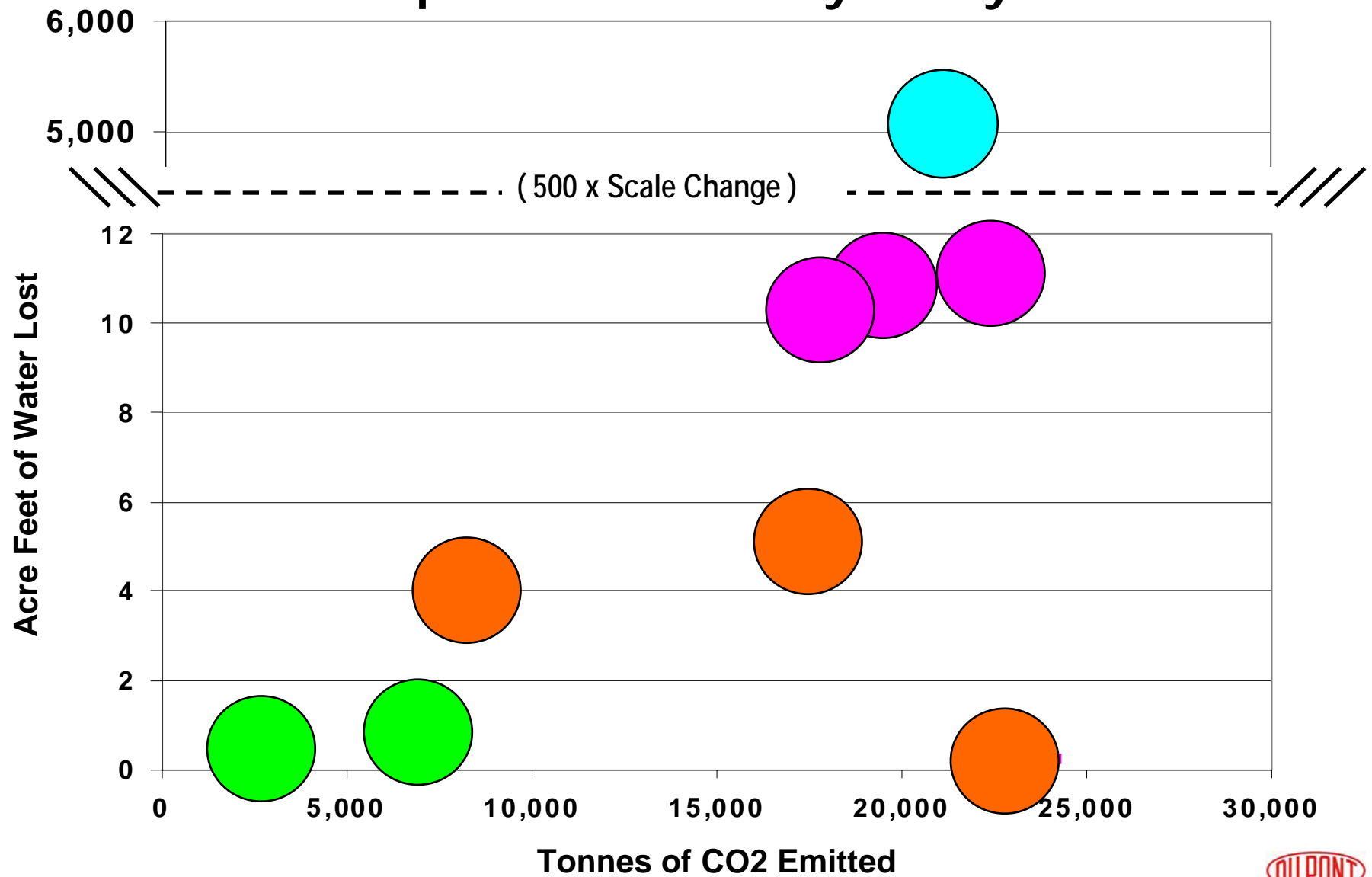
Sum up those you can identify

Don't over analyze – it's dark underground

The process of thinking differently changes perspectives and leads to less expensive yet more effective solutions

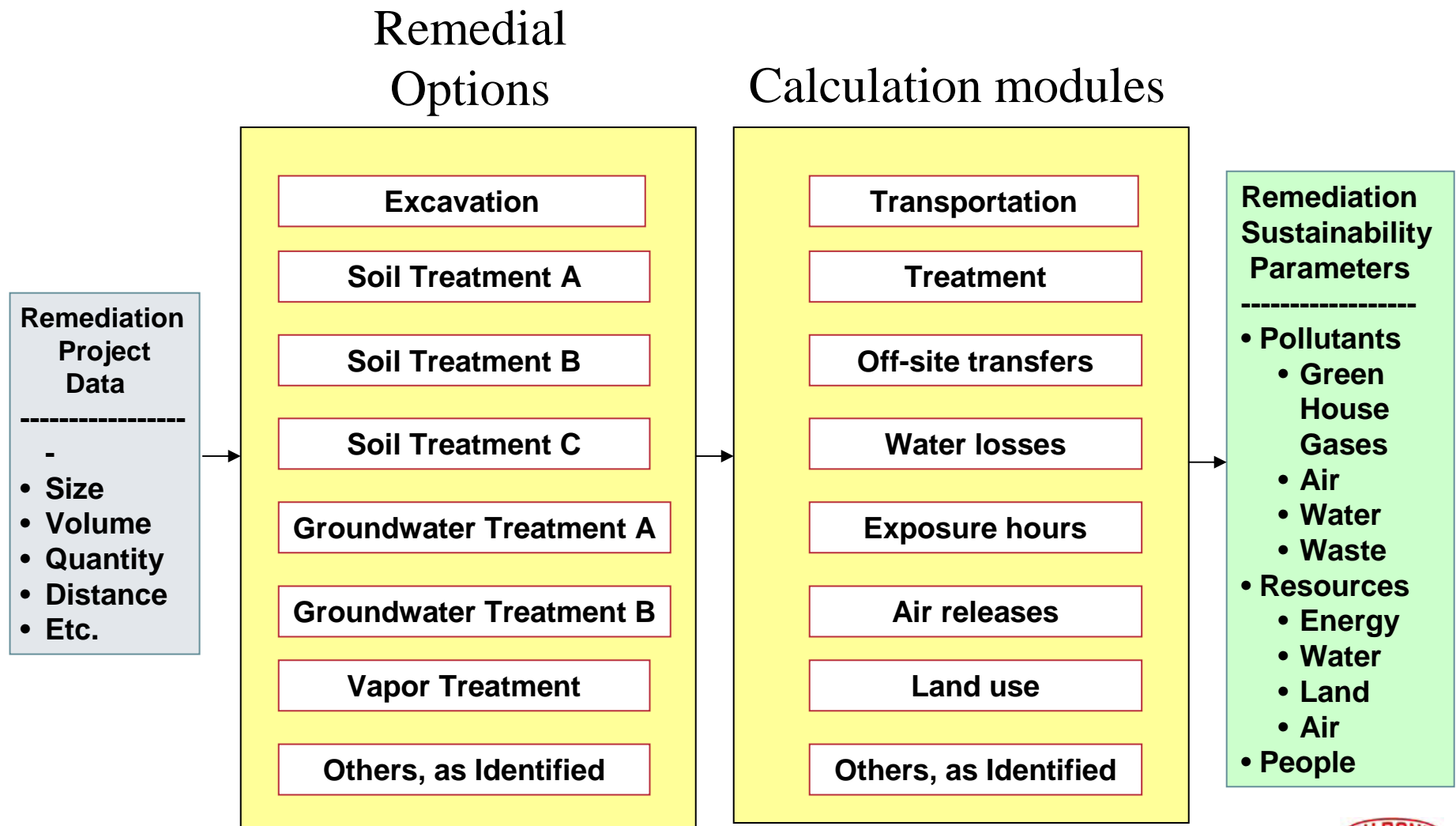


Example Sustainability Analysis



Conceptual Framework
Evaluation Methodology
Site Assessments
Hypothetical Site X

Conceptual Framework for Sustainability Analysis



Creating the Modules

- Is there an existing evaluation for a similar process?
- **Revise or create new module(s) by revisiting assumptions and calculations**
 - Different processes
 - Better understanding of actions or assessment factors
 - Data sources: EPA (AP-42), state websites, Google!
- **Peer-review with URS team and CRG support**

Sustainability Measurements

Natural Resources

- Energy
- Treatment Materials
- Water
- Land

Pollutants

- CO₂ (Fuel and degradation)
- NO_x, SO_x, VOCs, PM-10
- Water discharges
- Hazardous and Non-hazardous Waste

Exposure Hours

- Contractors
- Oversight



Sites and Remedy Evaluations Completed

Landfill Leachate

- Offsite GW Disposal
- Spray Irrigation
- Wetland

Soil Stabilization

- Dig & Haul
- Ex-Situ Treatment
- Capping

Bioremediation

- Pump and Treat
- Bio-stimulation

Example Sustainability Assessment: Managing Landfill Leachate

Former industrial landfill

- 13 hectare
- Soil cap, grass
- 200 m³/yr leachate

Current off-site disposal

- Leachate collection
- Every two weeks
- Transport (640 km)
- Disposal at POTW

Alternate technologies

- Constructed wetland
- Spray irrigation



Landfill Technology Assessment

Technology	Energy Consumption	Resource Use	Releases to Environment
Off-site disposal	<ul style="list-style-type: none"> • Transportation <ul style="list-style-type: none"> - Disposal • Electricity <ul style="list-style-type: none"> - Pumping - Disposal 	<ul style="list-style-type: none"> • Diesel fuel 	<ul style="list-style-type: none"> • Carbon dioxide • Mobile-source pollutants • Fixed-source (electricity) pollutants
Constructed wetlands	<ul style="list-style-type: none"> • Construction <ul style="list-style-type: none"> - Holding cell - Wetlands • Electricity <ul style="list-style-type: none"> - Pumping 	<ul style="list-style-type: none"> • Diesel fuel • Soil for holding cell 	<ul style="list-style-type: none"> • Carbon dioxide (fuel less fixation) • Mobile-source construction equipment pollutants • Fixed-source (electricity) pollutants
Spray irrigation	<ul style="list-style-type: none"> • Construction <ul style="list-style-type: none"> - Holding cell - Spray field • Electricity <ul style="list-style-type: none"> - Pumping 	<ul style="list-style-type: none"> • Diesel fuel • Soil 	<ul style="list-style-type: none"> • Carbon dioxide (fuel less fixation) • Mobile-source construction equipment pollutants • Fixed-source (electricity) pollutants

Landfill Sustainability Metrics

Sustainability Metric	Offsite GW Disposal	Wetland	Spray Irrigation
Energy			
Fuel (GJ)	(46,222)	(439)	(439)
Resources			
H ₂ O (cubic meters)	(5,734)	0	0
Land (hectare)	0	0	0
Releases			
CO ₂ (ton)	610	(2,859)	(2,826)
NOx (ton)	97.3	1.6	1.7
SOx (ton)	8.4	0.1	0.1
VOCs (ton)	0.0	0.4	0.4
PM-10 Fugitive (ton)	748	0.4	0.4
PM-10 Combustion (ton)	7	0.1	0.1
Sludge (ton)	(0.1)	0.0	0.0
Exposure Hours	25000	2300	2300

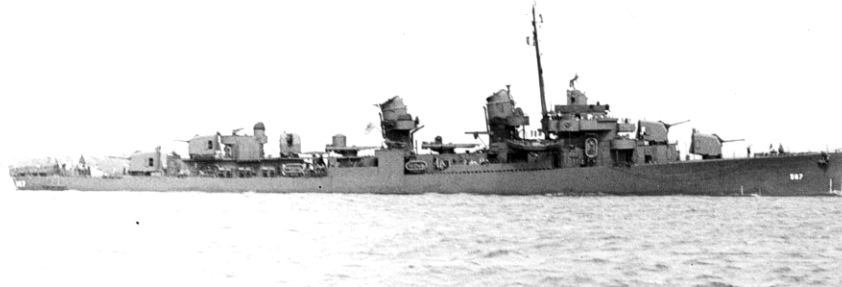
Equivalents of the Landfill CO₂ Reduction



**2,500 round trips
to Europe**



**5,827,000
miles in Dave's Z4**



**Smelt 2,800 tons of Steel
for a WW II Destroyer**

Assessing Sustainability – Hypothetical Site X

Site Characteristics

- 0.5 Acre of BETX - 10 ft deep
- Groundwater elevation 2 ft BGS
- Soil hydraulic conductivity = 10^{-3} cm/sec
- GW Disposal – 1 well - 500 gpd
- BETX: 500 mg/kg treat to 50 mg/kg
- Transportation: Landfill and GW disposal, 100 mile RT
- Treatment: 0.5 lb/lb of BETX via geoprobe every other year for 5 years
- Source Biotreatment with geoprobe injection (4 per treatment)

Technologies

- Offsite Groundwater Disposal
- Source Removal
- Source Biotreatment



Offsite Groundwater Disposal

Natural Resources

- Energy
 - Install Wells
 - Pump GW
 - Disposal GW
- Water

Pollutants

- CO₂ (Fuel and degradation)
- NO_x, SO_x, VOCs, PM-10

Exposure Hours

- Contractors
- Oversight

Source Removal

Natural Resources

- Energy
 - Excavation
 - Hauling (Disposal and Backfill)
 - Support Equipment

Pollutants

- CO₂ (Fuel)
- NO_x, SO_x, VOCs, PM-10
- Non-Hazardous Waste

Exposure Hours

- Contractors
- Oversight

Source Biotreatment

Natural Resources

- Energy
 - Mob/demob (People, equipment, treatment materials)
 - Inject Treatment Materials
- Water

Pollutants

- CO₂ (Fuel and Degradation)
- NO_x, SO_x, VOCs, PM-10

Exposure Hour

- Contractors
- Oversight

Microsoft Excel - Site X_Demo_2006_10_29_v2.xls									
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	A	B	C	D	E	F	G	H	I
1	Sustainability Measures			Offsite GW Disposal	Source Removal	Source Biotreatment			
2	Net								
3	CO ₂ (ton)			0	0	0			
4	H ₂ O (ac-ft)			0.00	0.00	0.00			
5	Land (ac)			0.00	0.00	0.00			
6	Sludge (ton)			0.00	0.00	0.00			
7	NO _x (ton)			0.00	0.00	0.00			
8	SO _x (ton)			0.00	0.00	0.00			
9	VOCs (ton)			0.00	0.00	0.00			
10	PM-10 (ton)			0.00	0.00	0.00			
11	Fuel (MMbtu)			0	0	0			
12	Non-Hazardous Waste (ton)			0	0	0			
13	Treatment Materials (gal)			0	0	0			
14	Pollutant Remediation (lb/yr)			0	0	0			
15	Exposure Hour (hr)			0	0	0			
16	Credit								
17	CO ₂ (ton)			0	0	0			
18	H ₂ O (ac-ft)			0.00	0.00	0.00			
19	Land (ac)			0.00	0.00	0.00			
20	Debit								
21	CO ₂ (ton)			0	0	0			
22	NO _x (ton)			0.00	0.00	0.00			
23	SO _x (ton)			0.00	0.00	0.00			
24	VOCs (ton)			0.00	0.00	0.00			
25	PM-10 Fugitive Particulates (ton)			0.00	0.00	0.00			
26	PM-10 Combustion Particulates (ton)			0.00	0.00	0.00			
27	H ₂ O (ac-ft)			0.00	0.00	0.00			
28	Land (ac)			0.00	0.00	0.00			
29	Non-Hazardous Waste (ton)			0.00	0	0.00			
30	Other Factor								
31	Sludge (ton)			0	0	0			
32	Fuel (MMbtu)			0	0	0			
33	Treatment Materials (gal)			0	0	0			
34	Pollutant Remediation (lb/yr)			0	0	0			
35	Exposure Hour (hr)			0	0	0			
36	Backfill Soil (cy)			0	0	0			
Site X / Offsite GW Disposal / Source Removal / Source Biotreatment /									

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	A	B	C	D	E	F	G	H	I
1				Site (ac)	Lifetime (yr)	Transportation (mi)	Transport (MPG)	GW Volume (ac-ft/yr)	Travel Time (hr/lifetime)
2				0.50	30.00	100.00	4.00	0.56	3650.00
3				Disposal (trip/yr)	Speed (MPH)	Wells (#)	Well Installation (hr/well)	Fuel Consumption Rate for Drill (GPH)	GW Volume (gal/day)
4				36.50	30.00	1.00	10.00	7.93	500.00
5				Disposal Volume (gal/ship)	On-site Staff (Contractor and Oversight)	Prep and Demob time (days)	On-site Work Day (hr)	Soil Conc. (mg/kg)	
6				5000.00	3.00	1.00	10.00	500.00	
7				Diesel (lb/gal)	Electricity (lb/kwh)	Grass Sequestration for Growing Season (lb/ac/season)	Grass Sequestration for Dormant Season (lb/ac/season)		
8			CO ₂	22.38	1.68	3080.00	2831.00		
25				Parameter		Unit		Note	
26				CO ₂ Generation					
27				Disposal		100 mi			
28						3,650 mi/yr			
29						913 gal/yr			
30						20,425 lb/yr		22.384 CO ₂ lb/gal for Diesel	
31						612,762 lb/lifetime		CO ₂ generated for 5 years	
32				Drilling		306 ton/lifetime			
33						10 hr			
34						79 gal		http://www.nsf.gov/pubs/stis1993/opp	
35				Pumping		0.9 ton			
36						80.4 BTU/day		500 gpd, 15 ft	
37						8.6 kwh/yr			
38						0.217 ton/lifetime			
39				Subtotal		307 ton		http://www.eia.doe.gov/biaf/1605/fact	
40				CO ₂ Sequestration					
41				Grow grass Annual		0.50 ac		total acreage	
42						2,956 lb/yr		CO ₂ sequestered during each year	
43						88,665 lb/lifetime		CO ₂ sequestered for 5 years	
44						44 ton/lifetime			
45				Subtotal		44 ton			
46				Total		263 ton			
47				H ₂ O Generation					
48				Subtotal		0 ac-ft			
49				H ₂ O Consumption					

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	A	B	C	D	E	F	G	H	I	J	K
1		Remediation Specifics		Site (ac)	Lifetime (yr)	Load Capacity (cy/load)	Backfill Equipment(s) (#)	Support Vehicles	On-site Vehicle Fuel Usage (gal/day)	Disposal Time - Non-haz (hr)	Backfill Hauling Time (hr)
2				0.50	1.00	12.00	1.00	1.00	50.00	1680.94	1680.94
3				Transport (MPG)	Excavation Volume (cy)	Backfill Volume (cy)	Soil Density (ton/cy)	Disposal Non- hazard RT (mi)	Backfill RT (mi)	Transportation Speed (MPH)	Backfill (MPG)
4				4.00	8068.52	8068.52	1.50	100.00	100.00	40.00	4.00
5				Contaminant Concentration (mg/kg)	Excavation Depth (ft)	Prep and Demob time (days)	On-site Staff (Contractor and Oversight)	Support Vehicles, mpg	Truck Access (loads/day)	On-site Work Day (hr)	
6				500.00	10.00	10.00	4.00	12.00	50.00	10.00	
7				Diesel (lb/gal)		Grass Sequestration for	Grass Sequestration for				
8			CO ₂	22.38		3080.00	2831.00				
9											
10			H ₂ O								
25	Parameter					Unit	Note				
26	CO ₂ (ton)	CO ₂ Generation									
27				Disposal	25	gal/load					
28					672	load					
29					376,262	lb	CO ₂ generated				
30					188	ton					
31				Fuel for Backfill Eq	13	equipment days					
32					672	gal diesel					
33					15,050	lb	CO ₂ generated				
34					8	ton					
35				Fuel for Backfill Hauling	672	loads					
36					16,809	gallons					
37					188	ton					
38				Subtotal	384	ton					
39		CO ₂ Sequestration									
40					Grow grass Annual	0.50	ac	total acreage			
41					2,956	lb/yr	CO ₂ sequestered during each year				
42					88,665	lb/lifetime					
43					44	ton/lifetime					
44			Subtotal	44	ton						
45	Total			339	ton						
46	H ₂ O Generation										
Site X / Offsite GW Disposal / Source Removal / Source Biotreatment /											

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D36 Subtotal									
	A	B	C	D	E	F	G	H	I
1		Remediation Specifics		Site (ac)	Fuel Consumption Rate for Drill (GPH)	Support Truck RT (mi)	Support Truck (MPG)	Geoprobe Locations (#)	Stabilization Volume (cy)
2				0.50	7.93	100.00	12.00	4.00	8068.52
3				Truck Ave. Speed (MPH)	Drill Rig RT (mi)	Pickup Truck RT (mi)	Pickup Truck (MPG)	Treatment (lb/lb)	Target Treatment (mg/kg)
4				40.00	100.00	100.00	8.00	0.50	450.00
5				Prep and Demob time (days)	Equipment Mobilized	Mob Distance (mile)	Daily Fuel Usage Avg (gal/day)	Work Duration (hr)	Number of Treatments
6				1.00	3.00	100.00	10.00	10.00	3.00
7				Diesel (lb/gal)	Monitor Well Locations (#)	Contaminant Depth (ft)	Well installation time and Treatment Time (hr/well)	Remedial Application (event/lifetime)	Soil Density (ton/cy)
8			CO ₂	22.38	1.00	10.00	10.00	3.00	1.50
9					Water for Drilling (gal)	Water for Biotreatment (gal)	Soil Density (ton/cy)	Lifetime (yr)	On-site Staff (Contractor and Oversight)
25		Parameter				Unit		Note	
26		CO ₂ Generation							
27					Fuel for Transport	75	gal		
28						75	gal		
29						1,679	lb	22.384 CO ₂ lb/gal for Diesel	
30						0.8	ton		
31					Fuel for Drill	130	hr		
32						1,030	gal	http://www.nsf.gov/pubs/stis1993/opp931	
33						11.53	ton		
34					Subtotal	12.37	ton	http://www.eia.doe.gov/oiat/1605/factors.f	
35		CO ₂ Sequestration							
36					Subtotal	44	ton		
37		Total				-32 ton			
38		H ₂ O Generation							
39					Subtotal	0	ac-ft		
40		H ₂ O Consumption							
41					Monitoring Well	100	gal	Monitoring Well	
42					Biotreatment	12,000	gal	Bio treatment	
43					Subtotal	0.004	ac-ft		
44		Total				0.004 ac-ft			
45		Land Generation							
46					Subtotal	0.50	ac		
47		Land Consumption							
48					Subtotal	0	ac		
49		Total				0.50 ac			
Site X / Offsite GW Disposal / Source Removal / Source Biotreatment									

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	A	B	C	D	E	F	G	H	I
1	Sustainability Measures			Offsite GW Disposal	Source Removal	Source Biotreatment			
2	Net								
3	CO ₂ (ton)			263	339	(32)			
4	H ₂ O (ac-ft)			(16.87)	0.00	0.00			
5	Land (ac)			0.00	0.50	0.50			
6	Sludge (ton)			0.00	0.00	0.00			
7	NO _x (ton)			8.41	10.50	0.34			
8	SO _x (ton)			0.73	0.91	0.03			
9	VOCs (ton)			0.08	0.70	0.00			
10	PM-10 (ton)			0.59	0.74	0.03			
11	Fuel (MMbtu)			3,797	4,756	153			
12	Non-Hazardous Waste (ton)			0	12,103	0			
13	Treatment Materials (gal)			0	0	5,446			
14	Pollutant Remediation (lb/yr)			458	12,103	2,179			
15	Exposure Hour (hr)			3,710	4,300	0			
16	Credit								
17	CO ₂ (ton)			44	44	44			
18	H ₂ O (ac-ft)			0.00	0.00	0.00			
19	Land (ac)			0.00	0.50	0.50			
20	Debit								
21	CO ₂ (ton)			307	384	12			
22	NO _x (ton)			8.41	10.50	0.34			
23	SO _x (ton)			0.73	0.91	0.03			
24	VOCs (ton)			0.08	0.70	0.00			
25	PM-10 Fugitive Particulates (ton)			0.00	0.00	0.00			
26	PM-10 Combustion Particulates (ton)			0.59	0.72	0.03			
27	H ₂ O (ac-ft)			16.87	0.00	0.00			
28	Land (ac)			0.00	0.00	0.00			
29	Non-Hazardous Waste (ton)			0.00	12,103	0.00			
30	Other Factor								
31	Sludge (ton)			0	0	0			
32	Fuel (MMbtu)			3,797	4,756	153			
33	Treatment Materials (gal)			0	0	5,446			
34	Pollutant Remediation (lb/yr)			458	12,103	2,179			
35	Exposure Hour (hr)			3,710	4,300	0			
36	Backfill Soil (cy)			0	8,069	0			
Site X / Offsite GW Disposal / Source Removal / Source Biotreatment									



Path Forward

DuPont's 2007 Plans for Sustainability

Conduct sustainability evaluations as part of every 2007 feasibility study

Track sustainability assessments to understand the level of effort necessary and that the necessary tools are being created and used

Track remedies we select to understand the impact of sustainability analysis

Continually adjust our strategies

Engage the outside world



Making Remediation Decisions

	Safety	Risk Reduction	Regulatory	Public Relations	Business Risks	Technical	Implementation Cost	Sustainability
General Objectives:	Minimize H&S exposure	Protect human health and the environment	Control off-site COC migration, plume stability	Maintain positive relationships	Eliminate / minimize	Long-term effectiveness no O&M	Minimize Cost	Net Benefit to the Environment
Option A								
Monitoring	Minimal exposure	Likely not acceptable long-term	Does not control migration or stability	May be viewed as not responsive to problem	No immediate impact, business risk may increase	Not effective in reducing mobility, toxicity or volume		CO2 emissions minor
Option B								
Downgradient Control	Some exposure during installation and operation	Acceptable at POE short and long-term	Plume migration control, may not control stability	Highly visible, may have positive short-term results	Positive impact, off-site migration is curtailed	Reduces mobility, toxicity, not volume		CO2 emissions 8,500 tons, minor recycling
Option C								
Source Control	Some exposure during installation and operation	Acceptable throughout long-term	May have longer-term effect on migration and stability	Highly visible, results may be longer-term	Longer-term, positive impact on business risk	Reduces mobility, toxicity and volume		CO2 emissions 50,000 tons, significant landfilling

What Is DuPont Planning to Do?

Pursue a sustainable remediation program

Develop internal methods and standards

Engage external customers and stakeholders, including regulatory agencies and other companies

Measure our performance

Recycle land



Open Discussion